

# easiMARK Premium

## product specification

easiMARK Premium is a heat transfer film with a water based polyurethane coating with a self adhesive polyester carrier. It can be heat applied in just 10 seconds and is really easy to weed.

- Easy and accurate weeding, even on small lettering
- Heat applies in just 10 seconds at only 135°C
- High washing resistance: 60°C with standard settings stated below, 95°C if pressed at 150°C/20 seconds
- Low tack self-adhesive carrier, making it easy to stack weeded designs
- Ecofriendly - water based, solvent and PVC free polyurethane.

### step by step guide

- Cut mirror image and weed (blade new at 45°, pressure 65gf, speed: 300mm/sec)
- Apply heat sealable side down

### pressing guide

| coated nylon  | other textiles  |
|---|---|
| <ol style="list-style-type: none"> <li>1. Press at 135°C for 5 seconds. Peel away the carrier when cold.</li> <li>2. Press again at 135°C for 30 seconds, protecting the film with a teflon sheet.</li> <li>3. Wash up to 40°C</li> </ol> | <ol style="list-style-type: none"> <li>1. Press at 135°C for 10 seconds</li> <li>2. Wash up to 60°C</li> </ol>  |
|   | OR  |
|   | <ol style="list-style-type: none"> <li>1. Press at 150°C for 20 seconds. Peel away the carrier when cold. (Not valid for Gold, Silver, Fluos).</li> <li>2. Wash up to 95°C</li> </ol> |

### pressing guide (layered)

| coated nylon                    | other textiles  |
|---------------------------------|---|
| Coated nylon cannot be layered. | <ol style="list-style-type: none"> <li>1. Press at 135°C for 10 seconds</li> <li>2. Finish pressing: 135°C for 10 seconds, using a teflon sheet.</li> <li>3. Wash up to 40°C</li> </ol> |

Suitable for cotton, polyester, polycotton and coated nylon/polyester (depending on the type of coating).

### recommendations

- Always protect easiMARK Premium from direct contact with the heat press plate with a teflon sheet, to avoid any possible lifting
- Store in a dry room, protected from direct sun rays

Certified Oke-Tex  
Standard 100 Class I



Please wait 24 hours after pressing before washing

Do not use bleach or other aggressive chemical agents